SCOTTI'S ORIGINAL SPRINGS®

5-YEAR PRIVATE STOCK

Distintive Qualities

- Five years of patient aging for deeper oak integration and richer structure
- Retains the approachable sweetness of the two-year expression
- Incorporates the boldness, mouthfeel, and layered complexity admired in the Private Stock
- Ideal for sipping neat, on the rocks, or in elevated whiskey cocktails

Tasting Profile

Nose—Caramelized sugar, cococa, dried citrus peel, and a subtle eucalyptus lift reminiscent of our two-year bourbon.

Palate—A rich front palate of butterscotch and caramel expands into layers of cococa, toasted oak, and warm baking spice. Mid-palate notes of aniseed and orange oil echo the two-year profile but with greater depth and maturity.

Finish—Long, bold, and structured. Lingering caramel, cococa, and oak spice create a finish that nods to the intensity and mouthfeel of our Private Stock.

Five-Year Aging & Production

- **Aged 5 years in new Amercian charred oak barrels**
- Matured in Northern California's coastal-influenced climate
- Crafted in small batches for consistency and character
- **Bottled at 45% ABV (90 proof) for balance and versatility**

CALIFORNIA YELLOW CORN	**75%**
CALIFORNIA RYE	**21%**
CALIFORNIA BARLEY	**4%**

Scotti's Original Springs® Private Stock Bourbon earned a Double Gold SIP Award in 2023, recognizing its outstanding rank in the Small Batch Bourbon (up to 10 years) category.

A Premium Evolution of California Craft Bourbon

Building on the smooth, high-corn mash bill of our two-year Straight Bourbon and the elevated pedigree of our award-winning three-year Private Stock, this five-year expression represents the pinnacle of ***Scotti's Original Springs®*** maturation. Aged patiently in Northern California, it delivers depth, structure, and refinement while preserving the signature sweetness and approchability that define our brand.

Scotti's Original Springs® continues to redefine California bourbon by combining local grain, coastal aging, and traditional craftsmanship.

It bridges the everyday drinkability of our two-year bourbon with the intensity and pedigree of our three-year Private Stock—creating a refined, full-bodied expression worthy of any top-shelf collection.

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12 PACK CASE